

Datasheet

Solenoid valves 2/2-way servo operated type EV225B



EV225B is a servo-operated 2/2-way solenoid valve for use in steam applications.

The design is based on a PTFE diaphragm concept, ensuring highly reliable function when used in connection with contaminated steam.

Each valve body is made of dezincification resistant brass and the valve seats are made of stainless steel.

This ensures a long life even in when used with highly aggressive steam.

Features and versions:

- Specifically designed for steam applications, 160 °C or 185 °C
- Flow range: 0.9 6.0 m³/h
- Differential pressure: 0.2 10 bar
- Media temperature from 0 185 °C
- Ambient temperature: up to 4 $^{\circ}\text{C}$
- Coil enclosure: up to IP65
- Thread connections: from G 1/4 to G 1
- DN 6 25

- DZR brass NC (normally closed)
- EV225B used with BQ coil: a.c. voltage up to 185 °C
- EV225B used with BN coil: d.c. voltage up to 160 °C
- EV225B used with BB coil: a.c. voltage up to 160 °C d.c. voltage up to 140 °C
- ISO 228/1 or UL listed version with NPT for North America (EVSIS/UL)



DZR brass valve body, NC



Connec-	Seal	Orifice k _v -		Differential pressure min. to max. [bar] 3)					mperature max. [°C]	
tion ISO228/1	mate- rial	size [mm]	value [m³/h]	Coil type BQ 10 W a.c.	Coil type BN 20 W d.c.	Coil type BB 10 W a.c.	Coil type BB 18 W d.c.	a.c. coil	d.c. coil	Code number
G 1/4		6	0.9							032U3802
G 3/8		10	2.2							032U3803
G 1/2	PFTF	10	2.2	0.2 – 10	0.2 – 5	0.2 – 5	0.2 – 3.6	0 105	0 160	032U3804
G 1/2	PFIE	15	3.0	0.2 – 10	0.2 – 5	0.2 – 5	0.2 – 3.0	0 – 185	0 – 160	032U3805
G 3/4		20	5.0							032U3806
G 1		25	6.0							032U3807

DZR brass valve body, NC and BQ clip-on coil



Connec-	Seal mate-	Ori- fice size	k _V - value	Differential pressure min. to max. [bar]	Media tem- perature min. to max.		umber, valve boo	, ,	
ISO228/1	rial	[mm]	[m³/h]	10 W a.c.	[°C]	24 V 50 Hz	110 V 60 Hz	230 V 50 Hz	220 V 60Hz
G 1/2		10	2.2			032U380416	032U380420	032U380431	032U380429
G 1/2	DETE	15	3.0	0.2 10	0 105	032U380516	032U380520	032U380531	032U380529
G 3/4	PFTE	20	5.0	0.2 – 10	0 – 185	032U380616	032U380620	032U380631	032U380629
G 1		25	6.0			032U380716	032U380720	032U380731	032U380729

DZR brass valve body, NC and BN clip-on coil



Connection ISO228/1	Seal material	Orifice size [mm]	k _V - value [m³/h]	Coil voltage	Differential pressure min. to max. [bar]	Media temperature min. to max. [°C]	Code number
G 1/2		10	2.2				032U380402
G 1/2	DETE	15	3.0	241/4-	0.2 5	0 160	032U380502
G 3/4	PFTE	20	5.0	24 V d.c.	0.2 – 5	0 – 160	032U380602
G 1		25	6.0				032U380702



Technical data, NC

Main type	EV225B 6-25
Time to open [ms] 1)	Max. 0.2 s
Time to close [ms] 1)	Max. 0.2 s

¹⁾ The times are indicative. The exact times will depend on the pressure conditions.

Installation	Vertical solenoid system is red	commended						
Max. test pressure	25 bar	25 bar						
Ambient temperature	Max. 40 °C at a medium temp	Max. 40 °C at a medium temperature of 185 °C						
Viscosity	Max. 50 cSt	Max. 50 cSt						
	Valve body	Dezincification resistant brass						
	Armature / armature stop	Stainless steel	W. no. 1.4105 / AISI 430FR					
	Spring	Stainless steel	W. no. 1.4306 / AISI 304L					
Materials	Armature tube	Stainless steel	W. no. 1.4310 / AISI 301					
Materials	Diaphragm	PFTE						
	Valve plate	PFTE						
	Valve seat	Stainless steel						
	External gaskets	O-ring: AFLAS						

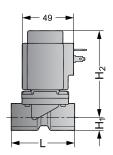


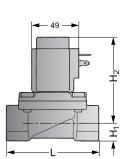
Dimensions and weight:

Туре	Weight gross valve body with coil BQ, BB [kg]	Weight gross valve body with coil BN [kg]	L [mm]	B [mm]	H [mm]	H ₁ [mm]	H ₂ [mm]
EV225B 6 BD	0.75	1.03	62	46	98	13	85
EV225B 10 BD	0.72	1.00	62	46	98	13	85
EV225B 15 BD	0.86	1.14	81	56	102	15	87
EV225B 20 BD	1.4	1.68	98	72	110	18	92
EV225B 25 BD	1.7	1.98	106	72	117	21	96

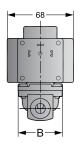
Coil type BQ, BB

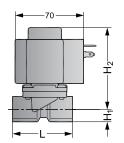






Coil type BN







Coil type BQ a.c. Steam coils to 185 °C



Coil voltage	Voltage tolerances	Power consumption, inrush	Coil output [W]	Max media temperature [°C]	Coil appendix	Code number
24 V 50Hz	+10%, -15%				16	018F4517
110 V 60Hz	+10%, -15%	44 VA	10	185	20	018F4519
230 V 50Hz	+6%, -15%	44 VA	10	103	31	018F4511
220 V 60Hz	+10%, -15%				29	018F4520

Coil type BN d.c. Steam coils to 160 °C



			Power		Max media		
		Voltage	consumption,	Coil output	temperature	Coil	
	Coil voltage	tolerances	inrush	[W]	[°C]	appendix	Code number
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Coil type BB a.c. Steam coils to 160 °C



Type BB d.c. Steam coils to 140 °C

Coil voltage	Voltage tolerances	Power consumption, inrush	Coil output [W]	Max media temperature [°C]	Coil appendix	Code number
24 V 50Hz	+10%, -15%				16	018F7358
24 V 60Hz	+10%, -15%				14	018F7365
115 V 50Hz	+10%, -15%				22	018F7361
110 V 60Hz	+10%, -15%	44 VA	10	21	018F7360	
230 V 50Hz	+6%, -15%	44 VA	10	160	31	018F7351
230 V 60Hz	+6%, -15%				32	018F7363
240 V 50Hz	+10%, -15%				33	018F7352
380 V 50Hz	+10%, -15%				37	018F7353

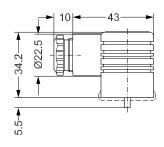
12 V d.c.	±10%	10 \\\	10	140	01	018F7396
24 V d.c.	±10%	10 00	10	140	02	018F7397

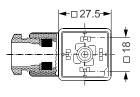
Technical data	Type BQ, BN, BB
Insulation of coil windings	Class H according to IEC 85
Connection	GDM 2011 (grey) Cable plug according to DIN 43650-A PG11
Coil enclosure, IEC 529	IP65
Ambient temperature	Max. 40 °C
Duty rating	Continuous

Accessories: Cable plug

Type	Code number
GDM 2011 (grey), cable plug according to DIN 43650-A PG11	042N0156









Spare parts kit for EV225B 6-25



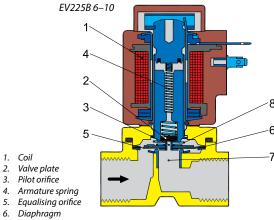
Type	Code number
EV225B 6-10	032U3171
EV225B 15	032U3172
EV225B 20-25	032U3173

The spare parts kit comprises:

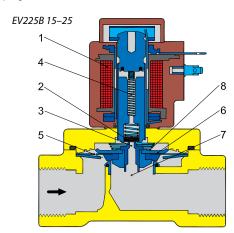
An armature with valve plate and spring Closing spring Diaphragm O-ring



Function NC



- Diaphragm
- . Main orifice
- 8. Closing spring



Coil voltage disconnected (closed):

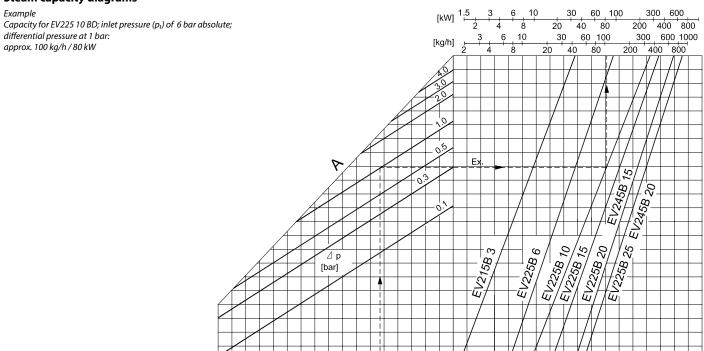
When the voltage is disconnected, the valve plate (2) is pressed down against the pilot orifice (3) by the armature spring (4). The pressure across the diaphragm (6) is built up via the equalizing orifice (5). The diaphragm/piston closes the main orifice (7) as soon as the pressure across the diaphragm/ piston is equivalent to the inlet pressure. The valve will be closed for as long as the voltage to the coil is disconnected.

Coil voltage connected (open):

When voltage is applied to the coil (1), the pilot orifice (3) is opened. As the pilot orifice is larger than the equalising orifice (5), the pressure across the diaphragm (6) drops and therefore it is lifted clear of the main orifice (7). The valve is now open for unimpeded flow and will be open for as long as the minimum differential pressure across the valve is maintained, and for as long as there is voltage to the coil.



Steam capacity diagrams



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6 7 8

2.5 3

10 12 [bar]